

Apollo (A9331)

Solvent-Free Wood Adhesive (1K MCPU)

Apollo (A9331) is suitable for a wide range of internal and external wood applications. It is a solvent-free single-component moisture-curing polyurethane (1K MCPU) adhesive. This adhesive offers both the professional and DIY hobbyist user many benefits.

Technical Data

Base	Polyurethane	Cure-Time	30 minutes/24 hours for full cure
Appearance	Brown	Open-Time	5 minutes
Temperature Resistance	-30°C to +150°C	Shelf Life	12 months
Coverage	8-10m ² /L	Storage	5-30°C
Application Temperature	5-30°C	Health & Safety	See MSDS
Viscosity CPS	4400cps (25°C)		

Instructions for Use:

1. Ensure surfaces to be bonded are clean and free from grease and other contaminants.
2. Using the poly bottle, apply Apollo (A9331) to one surface only. The amount of adhesive required will vary according to the porosity/smoothness of both substrates. Recommended coat-weight is 80-140g/m².
3. Assemble the substrates and place under pressure within five minutes of adhesive application.
4. Maintain pressure until the adhesive is sufficiently cured to permit handling of the bonded item (30 minutes).
5. It will take 24 hours for full cure to be achieved and handling within this period should be kept to a minimum.

Packaging:

Apollo (A9331) comes supplied in a 1 litre plastic poly bottle.

IMPORTANT NOTES

Storage and handling: The product should be stored unopened in a dry condition at a temperature of 5-25°C. This will ensure the stated shelf-life. The adhesive will have a limited life once the container is opened.

Temperature and timings: All information on temperature and timings represent normal working conditions and is provided as a guideline only. However, please contact Apollo for advice if you wish to operate outside of these parameters.

Disclaimer: Apollo has taken care to ensure that the information provided in the literature is correct and up to date. However, it is not intended to form any part of a contract or provide a guarantee. Purchasers/intending purchasers should contact Apollo to check whether there have been any changes to the information since publication of the literature. Please ensure you have read the hazard labels and material safety data sheet before using this product.

