



CHARACTERISTICS

- PVC glue
- Fills openings up to 0,6 mm

APPLICATIONS

- Bonding of rigid PVC, PVC gutters, double-paned windows, pipes in rigid PVC, fittings.
- Bonding of PVC pipes with exterior diameter up to 160 mm.
- Also suitable for ABS.

TECHNICAL CHARACTERISTICS	
Base	Synthetic resins and solvents
Colour	Transparent
Viscosity	± 700 mPa.s
Inflammability	yes
Density (at 20°C)	± 0,93 g/ml
Frost	Does not fear frost, but when stored in a cold area, viscosity increases
Shelf life, in the original packing in dry conditions between +5°C - +25°C	24 months

PACKING
12 cans with brush of 250 ml/box - 50 boxes/pallet

METHOD OF USE

Preparation

All surfaces need to be dry, clean and free from dust or grease.

Application

- Coat an even layer of **Paracol PVC PVC** with a brush on both parts to be assembled with no excess.
- The bond will be more complete if uniformed pressure is used.
- For the bonding of PVC pipes check the proper fitting of both ends (male and female).
- The two tops should be rubbed spirally with the glue and the pipes should be pushed together without any twisting.
- Wipe off immediately excess of glue with a clean cloth.
- Avoid handling for 10 min after assembly. Bond can be tested after 24 hours.
- Make sure the packing is closed correctly after use.

LIMITATIONS

Not suitable for pipes under pressure.

SAFETY

Consult the safety data sheet online: www.dl-chem.com.

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This technical data sheet replaces all previous editions. The data on this sheet have been compiled according to the last laboratory report. Technical characteristics can be changed or adapted. We are not responsible for any incomplete information. Before use, one needs to ensure that the product is suitable for his application. Therefore, tests are necessary. Our general conditions apply.