

## Soudafoam FR HY Gun

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### Technical data

Basis	Polyurethane
Consistency	Stable foam, thixotropic
Curing system	Moisture curing
Skin Formation (EN 17333-3)	6,5 min
Cutting Time (EN 17333-3)	20 min
Density	Ca. 19 kg/m <sup>3</sup>
Sound insulation (EN ISO 717-1)	60 dB
Thermal conductivity ( $\lambda$ ) (EN 12667)	0.036 W/m.K
Box Yield (EN 17333-1)	750 ml yields ca. 44 l of foam
Joint Yield (EN 17333-1)	750 ml yields ca. 35 m of foam
Shrinkage after curing (EN 17333-2)	< 2 %
Expansion after curing (EN 17333-2)	< 2 %
Compressive strength (EN 17333-4)	Ca. 30 kPa
Shear strength (EN 17333-4)	Ca. 48 kPa
Tensile Strength (EN 17333-4)	Ca. 93 kPa
Elongation at Fmax (EN 17333-4)	Ca. 11,5 %
Temperature resistance**	-40 °C till +90 °C (cured)

\*\* This information relates to fully cured product.

### Product description

Soudafoam FR HY Gun is a one-component, self-expanding, ready to use polyurethane foam, where the canister is provided with a thread so it can be used on a gun. Soudafoam FR HY Gun is a PU-foam with fire retardant characteristics according to the European standard EN 1366-4. Because of the Duravalve, the optimal yield remains over the entire shelf life, even when stored or transported lying down.

### Properties

- Fire resistant in a joint (EN 1366-4) for 240 minutes
- High filling capacity
- Good adhesion on all surfaces (except PE, PP and PTFE).
- High insulation value, thermal and acoustic
- Very good bonding properties.
- Not UV-resistant

### Applications

- Installation of fireproof doors and windows.

- Sealing of fire retardant joints in walls and ceiling.
- As part of the 'Soudal Fire Range' assortment for penetration seals and joints.
- Sealing of all openings in roof constructions.
- Apply of an acoustic baffle
- All foam applications in static joints.

### Packaging

Colour: pink

Packaging: 750 ml aerosol (net)

### Shelf life

15 months unopened and stored in dry and cool conditions (Between 5 and 25 °C), Upright storage is recommended.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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### Application method

Shake the aerosol can for at least 20 seconds. Fit the gun on the adapter. Surface should be free from grease and dust. Moisten surfaces with a water sprayer prior to application. For non-conventional substrates a preliminary adhesion test is recommended. Fill holes and cavities for 65 %, as the foam will expand. Repeat shaking regularly during application. If you have to work in layers repeat moistening after each layer. Fresh foam can be removed using Soudal Gun & Foamcleaner or acetone. Prior to using the Gun & Foamcleaner, test whether surfaces are affected or not. Especially plastics and lacquer or paint layers can be sensitive to this. Cured foam can only be removed mechanically or with Soudal PU-Remover.

- Classification report according to EN 13501-2 by Warrington Exova (report nr. 19660B) and in combination with fire-resistant sealants (19660C)
- EMICODE EC1 Plus - Lizenz 11728 (GEV, Düsseldorf)
- M1 Emission classification of building materials
- Sound insulation (EN ISO 717-1) - Test report 20-002317-PR01 PB 01-K05-04-en-03 (IFT Rosenheim)

Can temperature: +5 °C - 30 °C

Ambient temperature: +5 °C - 30 °C.

Surface temperature: +5 °C - 35 °C

### Health- and Safety Recommendations

Take the usual labour hygiene into account. Always wear gloves and goggles. Remove cured foam mechanically. Never burn away. Consult label and material safety data sheet for more information. When vaporizing (for example with a compressor), additional security measures will be required. Use only in well ventilated areas.

### Remarks

- Moisten surfaces with a water sprayer prior to application. If you have to work in layers repeat moistening after each layer. For not common surfaces we recommend an adhesion test.

### Standards and certificates

- Tested according to standard EN 1366-4 for fire-resistant jointing

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